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1. PRODUCT AND COMPANY IDENTIFICATION

Product name:	LOCTITE C 511 96SC 3C 1.02MM H known as TSC C511 3C 1.02MM 0.5KG AM (0)	IDH number:	412183
Product type:	Solder spheres	Item number:	MM01098
Restriction of Use:	None identified	Region:	United States
Company address:	Henkel Electronic Materials LLC 14000 Jamboree Road Irvine, CA 92606	Contact information:	Telephone: +1 (888) 943-6535 MEDICAL EMERGENCY Phone: Poison Control Center 1-877-671-4608 (toll free) or 1-303-592-1711 TRANSPORT EMERGENCY Phone: CHEMTREC 1-800-424-9300 (toll free) or 1-703-527-3887 Internet: www.henkel.com/electronics

2. HAZARDS IDENTIFICATION

EMERGENCY OVERVIEW

WARNING: CAUSES SKIN IRRITATION.
MAY CAUSE AN ALLERGIC SKIN REACTION.
CAUSES SERIOUS EYE IRRITATION.

HAZARD CLASS	HAZARD CATEGORY
SKIN IRRITATION	2
EYE IRRITATION	2A
SKIN SENSITIZATION	1

PICTOGRAM(S)



Precautionary Statements

Prevention:	Avoid breathing dust or fumes. Wash thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Wear eye and face protection. Wear protective gloves.
Response:	IF ON SKIN: Wash with plenty of soap and water. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to remove. Continue rinsing. If skin irritation or rash occurs: Get medical attention. If eye irritation persists: Get medical attention. Take off contaminated clothing.
Storage:	Not prescribed
Disposal:	Dispose of contents and/or container according to Federal, State/Provincial and local governmental regulations.

Classification complies with OSHA Hazard Communication Standard (29 CFR 1910.1200) and is consistent with the provisions of the United Nations Globally Harmonized System of Classification and Labeling of Chemicals (GHS).

See Section 11 for additional toxicological information.

3. COMPOSITION / INFORMATION ON INGREDIENTS

Hazardous Component(s)	CAS Number	Percentage*
Tin	7440-31-5	60 - 100
Silver	7440-22-4	1 - 5
Copper Metal	7440-50-8	0.1 - 1

* Exact percentage is a trade secret. Concentration range is provided to assist users in providing appropriate protections.

4. FIRST AID MEASURES

Inhalation:	Move to fresh air. If breathing is difficult, give oxygen. If not breathing, give artificial respiration. If symptoms develop and persist, get medical attention.
Skin contact:	Remove contaminated clothing and footwear. Immediately flush skin with plenty of water (using soap, if available). If symptoms develop and persist, get medical attention. Wash clothing before reuse.
Eye contact:	Immediately flush eyes with plenty of water for at least 15 minutes. Get medical attention.
Ingestion:	DO NOT induce vomiting unless directed to do so by medical personnel. Never give anything by mouth to an unconscious person. If symptoms develop and persist, get medical attention.
Symptoms:	See Section 11.

5. FIRE FIGHTING MEASURES

Extinguishing media:	Water spray (fog), foam, dry chemical or carbon dioxide. Do not use high volume water jet.
Special firefighting procedures:	Wear self-contained breathing apparatus.
Unusual fire or explosion hazards:	In case of fire, keep containers cool with water spray.
Hazardous combustion products:	Oxides of carbon. Oxides of Metals in Section 2. High temperatures may produce heavy metal dust, fumes or vapours.

6. ACCIDENTAL RELEASE MEASURES

Use personal protection recommended in Section 8, isolate the hazard area and deny entry to unnecessary and unprotected personnel.

Environmental precautions:	Do not allow product to enter sewer or waterways.
Clean-up methods:	Ensure adequate ventilation. Wear suitable protective clothing, gloves and eye/face protection. Scrape up spilled material and place in a closed container for disposal.

7. HANDLING AND STORAGE

Handling:	Use only in well-ventilated areas. Wear suitable protective clothing, gloves and eye/face protection. Avoid contact with eyes, skin and clothing. When using do not eat, drink or smoke. Wash hands before breaks and immediately after handling the product.
Storage:	For safe storage, store between 15 °C (59°F) and 30 °C (86°F) Store in original container until ready to use.

For information on product shelf life, please review labels on container or check the Technical Data Sheet.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Employers should complete an assessment of all workplaces to determine the need for, and selection of, proper exposure controls and protective equipment for each task performed.

Hazardous Component(s)	ACGIH TLV	OSHA PEL	AIHA WEEL	OTHER
Tin	2 mg/m ³ TWA	2 mg/m ³ PEL (as Sn)	None	None
Silver	0.1 mg/m ³ TWA Dust and fume.	0.01 mg/m ³ PEL (as Ag)	None	None
Copper Metal	0.2 mg/m ³ TWA (as Cu) Fume. 1 mg/m ³ TWA (as Cu) Dust and mist.	1 mg/m ³ PEL (as Cu) Dust and mist. 0.1 mg/m ³ PEL (as Cu) Fume.	None	None

Engineering controls:	Provide adequate local exhaust ventilation to maintain worker exposure below exposure limits.
Respiratory protection:	If ventilation is not sufficient to effectively prevent buildup of dust, appropriate NIOSH/MSHA respiratory protection must be provided.
Eye/face protection:	Safety goggles or safety glasses with side shields.
Skin protection:	Disposable rubber or plastic gloves.

9. PHYSICAL AND CHEMICAL PROPERTIES

Physical state:	Solid
Color:	Gray, Metallic
Odor:	None
Odor threshold:	Not available.
pH:	Not available.
Vapor pressure:	Negligible vapor pressure at ambient temperatures.
Boiling point/range:	Not available.
Melting point/ range:	218 - 227 °C (424.4 - 440.6 °F)
Specific gravity:	7.3307
Vapor density:	Not available.
Flash point:	Does not flash.
Flammable/Explosive limits - lower:	Not available.
Flammable/Explosive limits - upper:	Not available.
Autoignition temperature:	Not available.
Evaporation rate:	Not available.
Solubility in water:	Insoluble
Partition coefficient (n-octanol/water):	Not available.
VOC content:	0.00 %; 0 g/l
Viscosity:	Not available.
Decomposition temperature:	Not available.

10. STABILITY AND REACTIVITY

Stability:	Stable under normal conditions of storage and use.
Hazardous reactions:	Will not occur.
Hazardous decomposition products:	Oxides of carbon. Oxides of Metals in Section 2.
Incompatible materials:	Strong oxidizing agents. Strong acids and strong bases.
Reactivity:	Not available.
Conditions to avoid:	Solder alloy will react with concentrated nitric acid to produce toxic fumes of nitrogen oxides.

11. TOXICOLOGICAL INFORMATION

Relevant routes of exposure: Skin, Inhalation, Eyes

Potential Health Effects/Symptoms

Inhalation: Inhalation of processing fumes may be harmful. Fumes and/or dust produced by this product may be hazardous in case of ingestion or inhalation. Rosin thermal decomposition product (as formaldehyde) is classified by NIOSH as a potential occupational carcinogen. Excessive exposure to tin fumes or dust may cause Stannosis, a chronic respiratory disease resulting in reduced lung capacity and benign tumors. Excessive inhalation of fumes from many metals can produce an acute reaction known as "metal fume fever". Symptoms consist of chills and fever (very similar to and easily confused with flu symptoms) which come on a few hours after large exposures.

Skin contact: Causes skin irritation. May cause allergic skin reaction. Argyria (a non-toxic, cosmetic blue-gray discoloration of the skin and mucous membranes that is irreversible).

Eye contact: Causes serious eye irritation.

Ingestion: Not expected under normal conditions of use.

Hazardous Component(s)	LD50s and LC50s	Immediate and Delayed Health Effects
Tin	None	Gastrointestinal, Irritant, Kidney, Liver, Lung, Nervous System
Silver	Oral LD50 (RAT) = > 5,000 mg/kg Dermal LD50 (RAT) = > 2,000 mg/kg	Allergen, Eyes, Irritant, Respiratory, Skin
Copper Metal	None	Allergen, Blood, Central nervous system, Developmental, Gastrointestinal, Immune system, Irritant, Kidney, Liver, Mutagen, Sensory, Skin

Hazardous Component(s)	NTP Carcinogen	IARC Carcinogen	OSHA Carcinogen (Specifically Regulated)
Tin	No	No	No
Silver	No	No	No
Copper Metal	No	No	No

12. ECOLOGICAL INFORMATION

Ecological information: No specific studies have been conducted by Henkel on the ecotoxicity or environmental fate of this material; however, commonly available data on the material indicate that uncontrolled releases to soil, ground water, or surface waters could entail acute and/or chronic ecological effects, depending on the quantity and concentration of such releases. Releases of volatile components to the atmosphere are not believed to entail significant ecological consequences provided such releases are within the exposure levels set forth in this document. Accordingly, all appropriate measures should be taken to avoid uncontrolled releases to the environment, and any spills or other uncontrolled releases which may occur should be contained and cleaned up immediately in accordance with Section 6.

13. DISPOSAL CONSIDERATIONS

Information provided is for unused product only.

Recommended method of disposal: Follow all local, state, federal and provincial regulations for disposal.
Hazardous waste number: D011. Silver.

14. TRANSPORT INFORMATION

The transport information provided in this section only applies to the material/formulation itself, and is not specific to any package/configuration.

U.S. Department of Transportation Ground (49 CFR)

Proper shipping name: Not regulated
Hazard class or division: None
Identification number: None
Packing group: None

International Air Transportation (ICAO/IATA)

Proper shipping name: Not regulated
Hazard class or division: None
Identification number: None
Packing group: None

Water Transportation (IMO/IMDG)

Proper shipping name: Not regulated
Hazard class or division: None
Identification number: None
Packing group: None

15. REGULATORY INFORMATION

United States Regulatory Information

TSCA 8 (b) Inventory Status: All components are listed or are exempt from listing on the Toxic Substances Control Act Inventory.
TSCA 12 (b) Export Notification: None above reporting de minimis
CERCLA/SARA Section 302 EHS: None above reporting de minimis
CERCLA/SARA Section 311/312: Immediate Health, Delayed Health
CERCLA/SARA Section 313: This product contains the following toxic chemicals subject to the reporting requirements of section 313 of the Emergency Planning and Community Right-To-Know Act of 1986 (40 CFR 372). Silver (CAS# 7440-22-4).
California Proposition 65: No California Proposition 65 listed chemicals are known to be present.

Canada Regulatory Information

CEPA DSL/NDSL Status: Contains one or more components listed on the Non-Domestic Substances List. All other components are listed on or are exempt from listing on the Domestic Substances List. Components listed on the NDSL must be tracked by all Canadian Importers of Record as required by Environment Canada. They may be imported into Canada in limited quantities. Please contact Regulatory Affairs for additional details.

16. OTHER INFORMATION

This safety data sheet contains changes from the previous version in sections: New Safety Data Sheet format.

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