Safety Data Sheet



Revision Number: 001.0

1. PRODUCT AND COMPANY IDENTIFICATION

IDH number:

Product name:

Product type: Solder Restriction of Use: None i Company address: Henkel Corporation One Henkel Way Rocky Hill, Connecticut 06067

LOCTITE BAR SN63 known as Sn63 Bar Solder Solder Bar None identified

 Item number:
 M00518

 Region:
 United States

 Contact information:
 United States

 Telephone:
 (860) 571-5100

 MEDICAL EMERGENCY Phone: Poison Control Center

 1-877-671-4608 (toll free) or 1-303-592-1711

 TRANSPORT EMERGENCY Phone: CHEMTREC

 1-800-424-9300 (toll free) or 1-703-527-3887

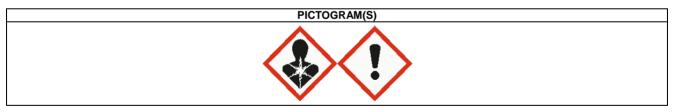
 Internet:
 www.henkelna.com

554889

2. HAZARDS IDENTIFICATION

	EMERGENCY OVERVIEW
DANGER:	CAUSES SKIN AND EYE IRRITATION.
	MAY CAUSE DROWSINESS OR DIZZINESS.
	SUSPECTED OF CAUSING CANCER.
	MAY DAMAGE FERTILITY OR THE UNBORN CHILD.
	CAUSES DAMAGE TO ORGANS THROUGH PROLONGED OR REPEATED
	EXPOSURE.

HAZARD CLASS	HAZARD CATEGORY
SKIN IRRITATION	2
EYE IRRITATION	2B
CARCINOGENICITY	2
REPRODUCTIVE TOXICITY	1B
SPECIFIC TARGET ORGAN TOXICITY - SINGLE EXPOSURE	3
SPECIFIC TARGET ORGAN TOXICITY - REPEATED EXPOSURE	1



Precautionary Statements

Prevention:	Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Do not breathe dust or fumes. Wash thoroughly after handling. Do not eat, drink or smoke when using this product. Use only outdoors or in a well-ventilated area.
Response:	Wear protective gloves. Use personal protective equipment as required. IF ON SKIN: Wash with plenty of soap and water. IF INHALED: Remove person to fresh air and keep comfortable for breathing.
	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to remove. Continue rinsing. IF exposed or concerned: Get medical attention. If skin irritation occurs: Get medical attention. If eye irritation persists: Get medical attention. Take off contaminated clothing.
Storage:	Store in a well-ventilated place. Keep container tightly closed. Store locked up.
Disposal:	Dispose of contents and/or container according to Federal, State/Provincial and local governmental regulations.
	governmental regulations.

Classification complies with OSHA Hazard Communication Standard (29 CFR 1910.1200) and is consistent with the provisions of the United Nations Globally Harmonized System of Classification and Labeling of Chemicals (GHS).

See Section 11 for additional toxicological information.

3. COMPOSITION / INFORMATION ON INGREDIENTS

Hazardous Component(s)	CAS Number	Percentage*
Tin	7440-31-5	60 - 100
Lead	7439-92-1	30 - 60

* Exact percentage is a trade secret. Concentration range is provided to assist users in providing appropriate protections.

	I. FIRST AID MEASURES
Inhalation:	Move to fresh air. If breathing is difficult, give oxygen. If not breathing, give artificial respiration. If symptoms develop and persist, get medical attention.
Skin contact:	Remove contaminated clothing and footwear. Immediately flush skin with plenty of water (using soap, if available). If symptoms develop and persist, g medical attention. Wash clothing before reuse.
Eye contact:	Immediately flush eyes with plenty of water for at least 15 minutes. Get medical attention.
Ingestion:	DO NOT induce vomiting unless directed to do so by medical personnel. Never give anything by mouth to an unconscious person. If symptoms devel and persist, get medical attention.
Symptoms:	See Section 11.
5.	FIRE FIGHTING MEASURES
Extinguishing media:	Water spray (fog), foam, dry chemical or carbon dioxide.
Special firefighting procedures:	Wear self-contained breathing apparatus and full protective clothing, such as turn-out gear.
Unusual fire or explosion hazards:	In case of fire, keep containers cool with water spray. May liberate large quantities of dense, foul-smelling smoke which may contain unidentified toxi gasses.
Hazardous combustion products:	Oxides of carbon. Oxides of Metals in Section 2

Use personal protection recommended in Section 8, isolate the hazard area and deny entry to unnecessary and unprotected personnel.

Environmental precautions:	Do not allow product to enter sewer or waterways.
Clean-up methods:	Ensure adequate ventilation. Wear suitable protective clothing, gloves and eye/face protection. Scrape up as much material as possible. Store in a closed container until ready for disposal.

7. HANDLING AND STORAGE

Handling:

Use only with adequate ventilation. Wear suitable protective clothing, gloves and eye/face protection. Always be careful around molten material. Avoid contact with eyes, skin and clothing. Do not wear contact lenses. Wash thoroughly after handling.

Storage:

For safe storage, store between 15 °C (59°F) and 30 °C (86°F) Keep in a cool, well ventilated area away from heat, sparks and open flame. Keep container tightly closed until ready for use.

For information on product shelf life, please review labels on container or check the Technical Data Sheet.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Employers should complete an assessment of all workplaces to determine the need for, and selection of, proper exposure controls and protective equipment for each task performed.

Hazardous Component(s)	ACGIH TLV	OSHA PEL	AIHA WEEL	OTHER
Tin	2 mg/m3 TWA	2 mg/m3 PEL (as Sn)	None	None
Lead	0.05 mg/m3 TWA (as Pb)	0.05 mg/m3 TWA 0.03 mg/m3 OSHA_ACT	None	None

exposure limits.

limit(s).

Engineering controls:

Respiratory protection:

Eye/face protection:

Skin protection:

Safety goggles or safety glasses with side shields.

Use NIOSH approved respirator if there is potential to exceed exposure

Use impermeable gloves and protective clothing as necessary to prevent skin contact.

Provide adequate local exhaust ventilation to maintain worker exposure below

9. PHYSICAL AND CHEMICAL PROPERTIES

Physical state: Color: Odor: Odor threshold: pH: Vapor pressure: Boiling point/range: Melting point/ range: Specific gravity: Vapor density: Flash point: Flammable/Explosive limits - lower: Flammable/Explosive limits - upper: Autoignition temperature: Evaporation rate: Solubility in water: Partition coefficient (n-octanol/water): **VOC content:** Viscosity: Decomposition temperature:

Solid, Ingot Silver None Not available. Not available. Not available. Not available. 183 °C (361.4 °F) 8.4 Not available. Does not flash. Not available. Not available. Not available. Not available. Insoluble Not available. 0% Not available. Not available.

10. STABILITY AND REACTIVITY Stability: Stable under normal conditions of storage and use. Hazardous reactions: Will not occur. Oxides of carbon. Oxides of Metals in Section 2. Hazardous decomposition products: Incompatible materials: Strong oxidizing agents. Strong acids and strong bases. Reactivity: Not available. Conditions to avoid: High temperatures. **11. TOXICOLOGICAL INFORMATION**

Relevant routes of exposure:

Skin, Inhalation, Eyes, Ingestion

Potential Health Effects/Symptoms

Inhalation:	Inhalation of processing fumes may be harmful. Vapor overexposure may cause drowsiness. Dizziness. Lead is a cumulative poison and continuous exposure to small amounts over time can raise the body's content to toxic levels. Excessive exposure to tin fumes or dust may cause Stannosis, a chronic respiratory disease resulting in reduced lung capacity and benign tumors. Excessive inhalation of fumes from many metals can produce an acute reaction known as "metal fume fever". Symptoms consist of chills and fever (very similar to and easily confused with flu symptoms) which come on a few hours after large exposures.
Skin contact:	Causes skin irritation.
Eye contact:	Causes eye irritation.
Ingestion:	May be toxic if swallowed. Lead is a cumulative poison and continuous exposure to small amounts over time can raise the body's content to toxic levels.

Hazardous Component(s)	LD50s and LC50s	Immediate and Delayed Health Effects
Tin	None	Gastrointestinal, Irritant, Kidney, Liver, Lung, Nervous System
Lead	None	Behavioral, Blood, Developmental, Eyes, Gastrointestinal, Kidney, Liver, Muscle, Nervous System, Reproductive, Skin, Some evidence of carcinogenicity, Thyroid

Hazardous Component(s)	NTP Carcinogen	IARC Carcinogen	OSHA Carcinogen (Specifically Regulated)
Tin	No	No	No
Lead	Reasonably Anticipated to be a Human Carcinogen.	Group 2B	No

12. ECOLOGICAL INFORMATION

Ecological information:

Not available.

13. DISPOSAL CONSIDERATIONS			
Information provided is for unused product only.			
Recommended method of disposal:	Follow all local, state, federal and provincial regulations for disposal.		
Hazardous waste number:	D008: Lead		
14. T	RANSPORT INFORMATION		
The transport information provided in this se package/configuration. U.S. Department of Transportation Ground (4 Proper shipping name: Hazard class or division:	ection only applies to the material/formulation itself, and is not specific to any 49 CFR) RQ, Environmentally hazardous substances, solid, n.o.s.		
Identification number: Packing group: DOT Hazardous Substance(s):	UN 3077 III Lead		
International Air Transportation (ICAO/IATA) Environmentally hazardous substance, solid, n.o.s. Proper shipping name: Environmentally hazardous substance, solid, n.o.s. Hazard class or division: 9 Identification number: UN 3077 Packing group: III			
Water Transportation (IMO/IMDG) Proper shipping name: Hazard class or division: Identification number: Packing group:	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, SOLID, N.O.S. 9 UN 3077 III		

15. REGULATORY INFORMATION

United States Regulatory Information

TSCA 8 (b) Inventory Status: TSCA 12 (b) Export Notification:	All components are listed or are exempt from listing on the Toxic Substances Control Act Inventory. None above reporting de minimis
CERCLA/SARA Section 302 EHS: CERCLA/SARA Section 311/312: CERCLA/SARA Section 313:	None above reporting de minimis Immediate Health, Delayed Health This product contains the following toxic chemicals subject to the reporting requirements of section 313 of the Emergency Planning and Community Right-To-Know Act of 1986 (40 CFR 372). Lead (CAS# 7439-92-1).
CERCLA Reportable quantity:	Lead (CÁS# 7439-92-1) 10 lbs. (4.54 kg)
California Proposition 65:	This product contains a chemical known in the State of California to cause cancer. This product contains a chemical known to the State of California to cause birth defects or other reproductive harm.
Canada Regulatory Information	
CEPA DSL/NDSL Status:	All components are listed on or are exempt from listing on the Canadian Domestic Substances List.

16. OTHER INFORMATION

This safety data sheet contains changes from the previous version in sections: New Safety Data Sheet format.

- Prepared by: Michele Oltra, Regulatory Affairs Specialist
- **Issue date:** 11/07/2014

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